



中国·齐力控股集团有限公司
CHINA·QILI HOLDING GROUP CO., LTD.
安徽齐力不锈钢制品有限公司
ANHUI QILI STAINLESS STEEL PRODUCTS CO., LTD.
安徽齐力金属制品有限公司
ANHUI QILI METAL PRODUCTS CO., LTD.

中国 CHINA

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小程序/Apple



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国际官网/Website

中国·齐力控股集团
CHINA·QILI HOLDING GROUP



PROFESSIONAL MANUFACTURER OF
SANITARY FLUID VALVE & PIPE FITTING SOLUTIONS

高洁净流体设备阀门及管道连接部件
解决方案一站式专业制造商

卫生级3A系列
卫生级卡箍及管支架系列

SANITARY 3A SERIES
SANITARY CLAMPS AND PIPE HOLDERS SERIES



F

卫生级3A系列

Sanitary grade 3A series

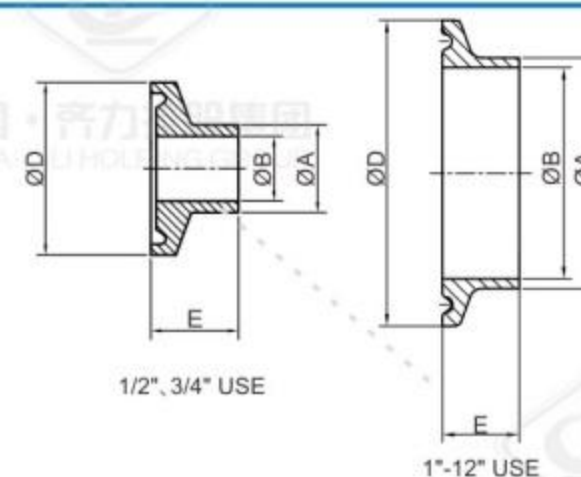
卫生级管件系列
Sanitary pipe fittings series

>>>



14WMP-14MMP-14AMP

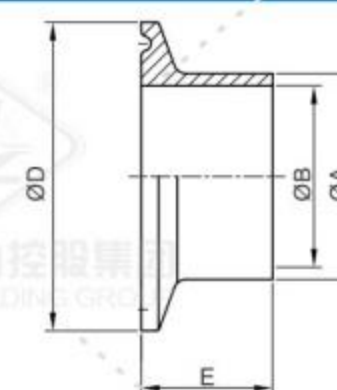
3A No. QL-001



SIZE	A ^{+0.15} ₀	B ⁰ _{-0.15}	D ⁺⁰ _{-0.15}	E ^{+0.2} _{0.2}		
				14WMP	14MMP	14AMP
1/2"	12.70	9.40	25	12.7	21.5	28.6
3/4"	19.05	15.75	25	12.7	21.5	28.6
1"	25.4	22.2	50.5	12.7	21.5	28.6
1 1/4"	31.8	28.6	50.5	12.7	21.5	28.6
1 1/2"	38.1	34.9	50.5	12.7	21.5	28.6
2"	50.8	47.6	64	12.7	21.5	28.6
2 1/2"	63.5	60.3	77.5	12.7	21.5	28.6
3"	76.2	73	91	12.7	21.5	28.6
4"	101.6	97.6	119	15.9	21.5	28.6
5"	127.0	121.46	144.5	19.05	21.5	28.6
6"	152.4	146.86	166.8	22.23	28.6	38.1
8"	203.2	197.66	217.7	22.23	28.6	38.1
10"	254.0	247.20	268.5	22.23	28.6	44.45
12"	304.8	298.00	319.3	22.23	28.6	44.45

14AMV

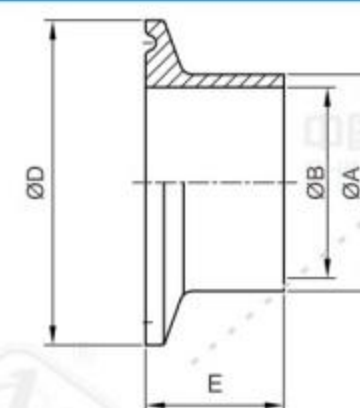
3A No. QL-002



SIZE	A	B ^{+0.12} _{0.12}	D	E
1"	33.4	30	50.5	28.6
1.5"	48.3	45	64	28.6
2"	60.3	57	77.5	28.6
2.5"	73	68.8	91	28.6
3"	88.9	84.7	106	28.6
4"	114.3	110	130	28.6
6"	168.3	162.7	183	38.1

14AMX

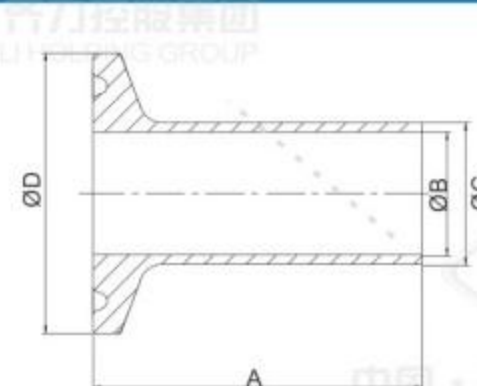
3A No. QL-003



SIZE	A	B ^{+0.12} _{0.12}	D	E
1"	33.4	27.8	50.5	28.6
1.5"	48.3	42.7	64	28.6
2"	60.3	54.8	77.5	28.6
2.5"	73	67	91	28.6
3"	88.9	82.8	106	28.6
4"	114.3	108.2	130	28.6

14MPHT

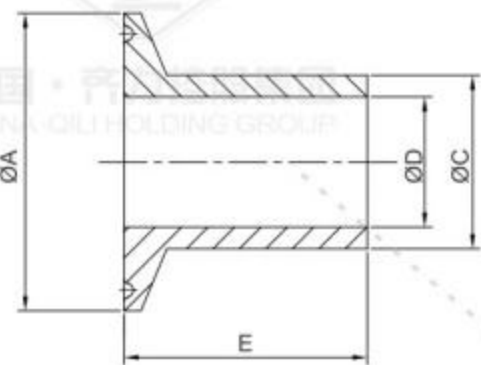
3A No. QL-004



SIZE	A ±0.15	B ⁰ _{0.13}	C ^{+0.13} ₀	D ±0.05
1/2"	76.200	9.398	12.700	25.200
3/4"	76.200	15.748	19.050	25.200
1"	114.300	22.098	25.400	50.500
1.5"	114.300	34.798	38.100	50.500
2"	114.300	47.498	50.800	64.000
2.5"	114.300	60.198	63.500	77.500
3"	114.300	72.898	76.200	91.000
4"	117.475	97.384	101.600	119.000
6"	152.400	146.863	152.400	166.700

14MPW

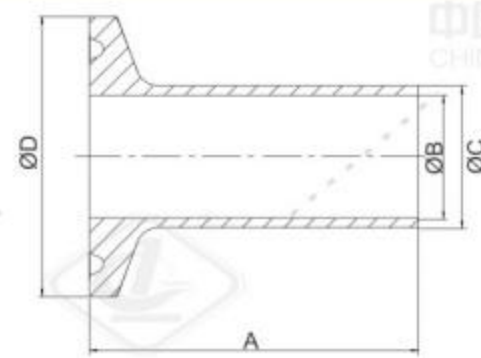
3A No. QL-005



SIZE	A $\begin{smallmatrix} +0 \\ -0.2 \end{smallmatrix}$	C $\begin{smallmatrix} +0.1 \\ -0.1 \end{smallmatrix}$	D $\begin{smallmatrix} +0.1 \\ -0.1 \end{smallmatrix}$	E $\begin{smallmatrix} +0.2 \\ -0.2 \end{smallmatrix}$
1"	50.5	29.5	22.1	41.3
1.5"	50.5	42.6	34.8	41.3
2"	64.0	55.7	47.5	44.5
2.5"	77.5	68.8	60.2	44.5
3"	91.0	81.9	72.9	46.0
4"	119.0	108.1	97.4	54.0
6"	166.8	152.4	146.86	54.0
8"	217.7	203.2	197.66	54.0

14WLMP

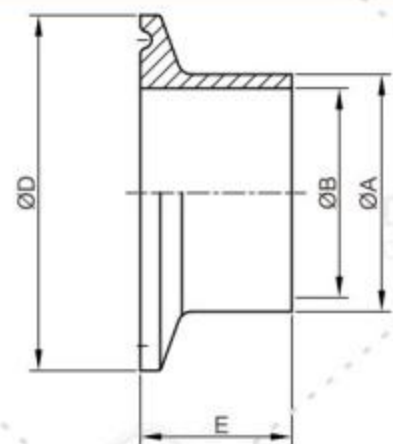
3A No. QL-006



SIZE	A ± 0.15	B $\begin{smallmatrix} +0 \\ -0.13 \end{smallmatrix}$	C $\begin{smallmatrix} +0.13 \\ -0 \end{smallmatrix}$	D ± 0.05
1/2"	44.5	9.398	12.700	25.200
3/4"	44.5	15.748	19.050	25.200
1"	76.2	22.098	25.400	50.500
1.5"	76.2	34.798	38.100	50.500
2"	76.2	47.498	50.800	64.000
2.5"	76.2	60.198	63.500	77.500
3"	101.6	72.898	76.200	91.000
4"	101.6	97.384	101.600	119.000
6"	152.400	146.863	152.400	166.700
8"	152.400	197.104	203.200	217.700
10"	152.400	248.463	254.000	268.500
12"	152.400	298.704	304.800	319.300

14WMV

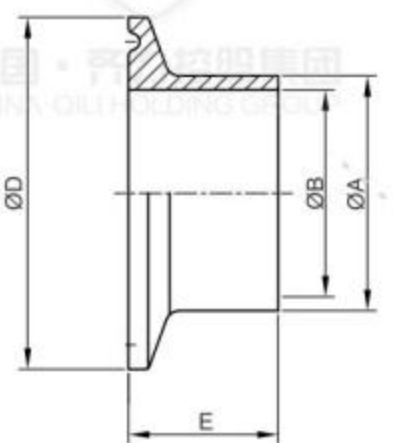
3A No. QL-007



SIZE	A	B $\begin{smallmatrix} +0.12 \\ -0.12 \end{smallmatrix}$	D	E
1"	33.4	30.1	50.5	12.7
1.5"	48.3	44.96	64	12.7
2"	60.3	57	77.5	12.7
2.5"	73	68.8	91	12.7
3"	88.9	84.7	106	12.7
4"	114.3	110	130	15.9
6"	168.3	162.7	183	22.23
8"	219	213.5	233.5	22.23

14WMX

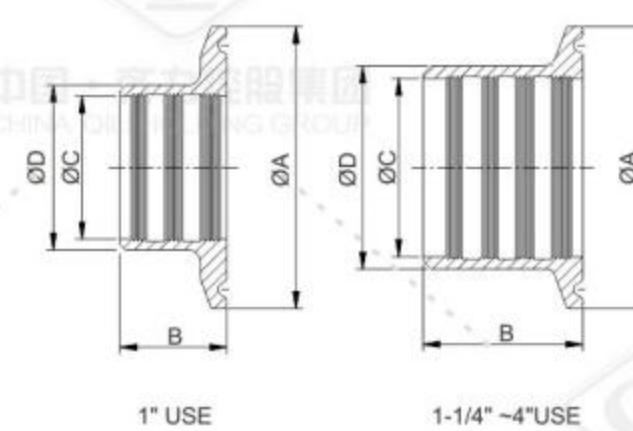
3A No. QL-008



SIZE	A	B $\begin{smallmatrix} +0.12 \\ -0.12 \end{smallmatrix}$	D	E
1"	33.4	27.9	50.5	12.7
1.5"	48.3	42.7	64	12.7
2"	60.3	54.8	77.5	12.7
2.5"	73	67	91	12.7
3"	88.9	82.8	106	12.7
4"	114.3	108.2	130	15.9
6"	168.3	161.5	183	22.23
8"	219	211.5	233.5	22.23

14RMP

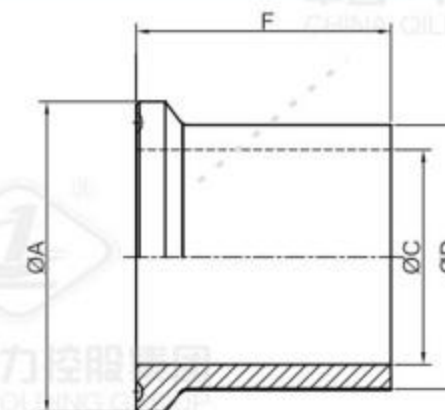
3A No. QL-009



SIZE	A $\begin{smallmatrix} +0.15 \\ -0 \end{smallmatrix}$	B $\begin{smallmatrix} +0.2 \\ -0 \end{smallmatrix}$	C $\begin{smallmatrix} +0.13 \\ -0 \end{smallmatrix}$	D $\begin{smallmatrix} +0.15 \\ -0 \end{smallmatrix}$
1"	50.43	19.1	25.5	29.5
1 1/4"	50.4	28.6	31.85	36.3
1 1/2"	50.43	28.6	38.2	42.6
2"	63.93	33.3	50.9	55.7
2 1/2"	77.43	34.9	63.6	68.8
3"	90.93	36.5	76.3	81.9
4"	118.93	38.1	101.7	108.1

14WHQ

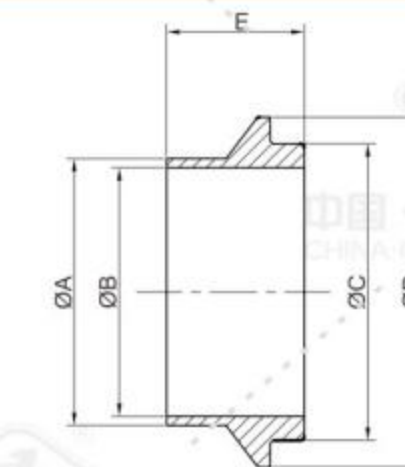
3A No. QL-010



SIZE	A $\begin{smallmatrix} +0.12 \\ -0 \end{smallmatrix}$	C $\begin{smallmatrix} +0.1 \\ -0 \end{smallmatrix}$	D $\begin{smallmatrix} +0.1 \\ -0 \end{smallmatrix}$	F $\begin{smallmatrix} +0.25 \\ -0 \end{smallmatrix}$
1"	50.4	22.1	31.75	38.1
1.5"	50.4	34.8	42.85	41.28
2"	67.1	47.5	57.15	44.45
2.5"	84.0	60.2	69.85	44.45
3"	98.3	72.9	84.12	46.02
4"	123.7	97.38	107.95	53.98

14WI

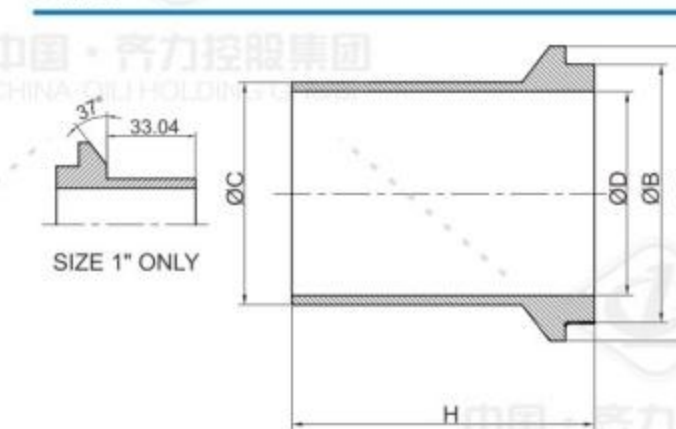
3A No. QL-012



SIZE	A	B	C	D	F
1.0"	25.65	22.10	31.50	50.67	19.84
1.5"	38.35	34.80	44.20	50.67	23.80
2.0"	51.05	47.50	56.90	67.05	26.19
2.5"	63.75	60.20	69.60	84.00	29.36
3.0"	76.45	72.89	83.82	98.30	30.94
4.0"	101.85	97.38	109.14	123.70	34.11

14WLI

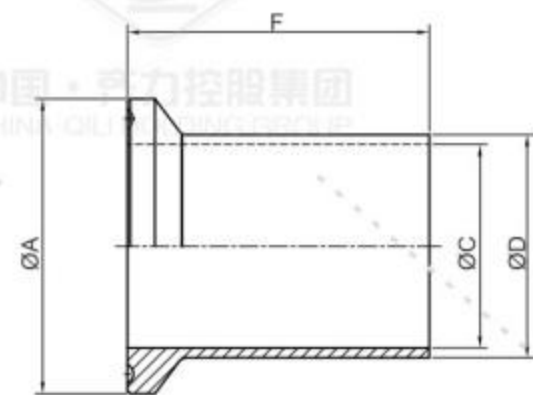
3A No. QL-013



SIZE	A $\begin{smallmatrix} +0.13 \\ -0.00 \end{smallmatrix}$	B $\begin{smallmatrix} +0.08 \\ -0.05 \end{smallmatrix}$	C $\begin{smallmatrix} +0.13 \\ -0.00 \end{smallmatrix}$	D $\begin{smallmatrix} +0.12 \\ -0.00 \end{smallmatrix}$	H
1.0"	50.42	31.75	25.40	22.10	44.6
1.5"	50.42	44.20	38.10	34.80	51.8
2.0"	67.06	56.90	50.80	47.50	58.9
2.5"	84.00	69.90	63.50	60.20	63.5
3.0"	98.30	83.82	76.20	72.90	68.2
4.0"	123.70	109.14	101.60	97.38	76.2

14WLQ

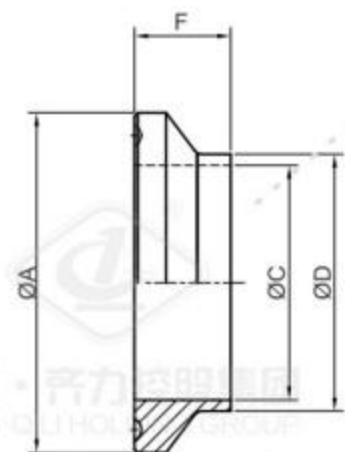
3A No. QL-014



SIZE	A ^{+0.12} ₋₀	C ^{+0.1} ₋₀	D ^{+0.1} ₋₀	F ^{+0.25} ₋₀
1"	50.4	22.1	25.4	44.45
1.5"	50.4	34.8	38.1	51.61
2"	67.1	47.5	50.8	58.72
2.5"	84.0	60.2	63.5	63.5
3"	98.3	72.9	76.2	68.25
4"	123.7	97.38	101.6	76.2

14WQ

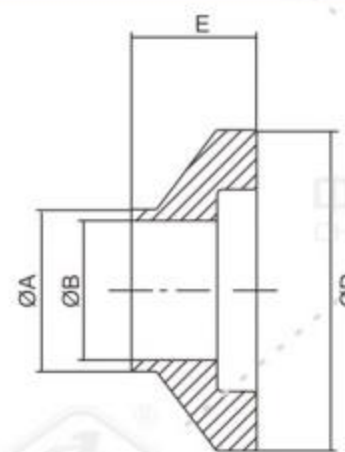
3A No. QL-015



SIZE	A ^{+0.12} ₋₀	C ^{+0.1} ₋₀	D ^{+0.1} ₋₀	F ^{+0.25} ₋₀
1"	50.4	22.1	25.4	13.5
1.5"	50.4	34.8	38.1	14.3
2"	67.1	47.5	50.8	20.63
2.5"	84.0	60.2	63.5	23.8
3"	98.3	72.9	76.2	23.8
4"	123.7	97.38	101.6	25.4

15WI

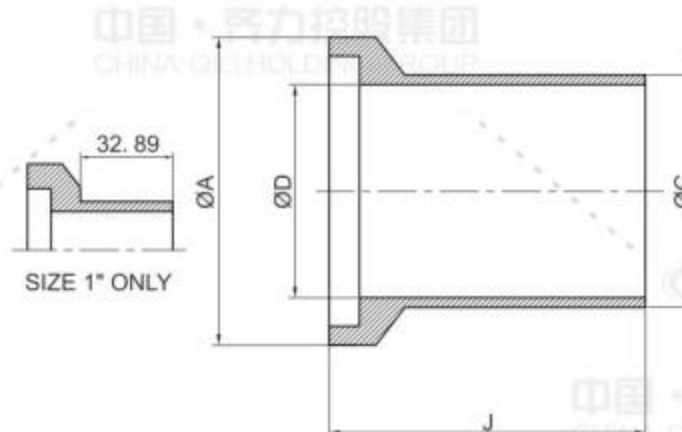
3A No. QL-016



SIZE	A	B ^{+0.12} ₋₀	D	E
1.0"	25.65	22.10	50.67	19.84
1.5"	38.35	34.80	50.67	23.80
2.0"	51.05	47.50	67.05	26.19
2.5"	63.75	60.20	84.00	29.36
3.0"	76.45	72.89	98.30	30.94
4.0"	101.85	97.38	123.70	34.11

15WLI

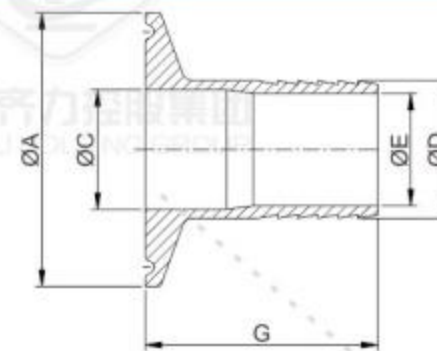
3A No. QL-017



SIZE	A ^{+0.1} _{-0.13}	C ^{+0.13} _{-0.00}	D ^{+0.12} _{-0.00}	J
1.0"	50.42	25.40	22.10	44.45
1.5"	50.42	38.10	34.80	51.60
2.0"	67.06	50.80	47.50	58.70
2.5"	84.00	63.50	60.20	63.50
3.0"	98.30	76.20	72.90	68.30
4.0"	123.70	101.60	97.38	76.20

14MPHR

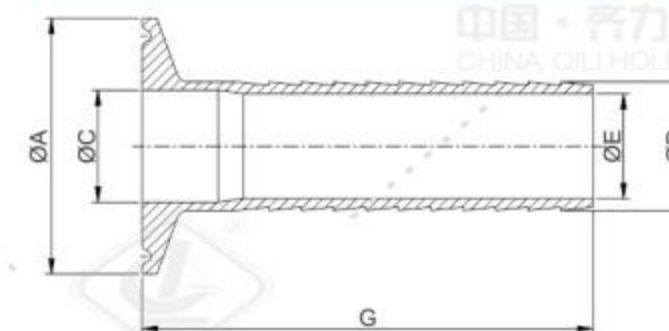
3A No. QL-018



SIZE	A ⁺⁰ _{-0.1}	C ^{+0.1} _{-0.1}	D ^{+0.1} _{-0.1}	E ^{+0.2} _{-0.2}	G
1/2"	25	9.5	13.7	9.5	38.1
3/4"	25	15.9	21.3	15.9	38.1
1"	50.5	22.1	25.4	20.7	43
1.5"	50.5	34.8	38.1	33.4	43
2"	64	47.5	50.8	46.1	58.7
2.5"	77.5	60.2	63.5	58.5	59.5
3"	91	72.9	76.2	71.5	78.6
4"	119	97.4	101.6	96	86.5
6"	166.8	147	152.4	145.6	86.5

14MPHRL

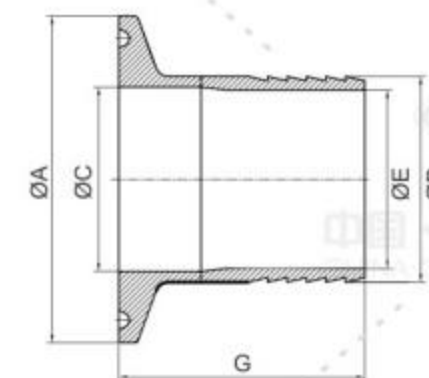
3A No. QL-019



SIZE	A ⁺⁰ _{-0.1}	C ^{+0.1} _{-0.1}	D ^{+0.1} _{-0.1}	E ^{+0.2} _{-0.2}	G
1/2"	25	9.5	13.7	9.5	38.1
3/4"	25	15.9	21.3	15.9	38.1
1"	50.5	22.1	25.4	20.7	89
1.5"	50.5	34.8	38.1	33.4	127
2"	64	47.5	50.8	46.1	127
2.5"	77.5	60.2	63.5	58.5	139.70
3"	91	72.9	76.2	71.5	139.70
4"	119	97.4	101.6	96	139.70
6"	166.8	147	152.4	145.6	139.70

14MPHR-S

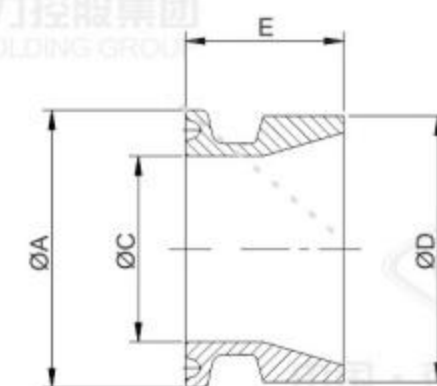
3A No. QL-020



SIZE	A ⁺⁰ _{-0.1}	C ^{+0.1} _{-0.1}	D ^{+0.1} _{-0.1}	E ^{+0.2} _{-0.2}	G
1/2"	25		13.7	9.5	38.1
3/4"	25		21.3	15.9	38.1
1"	50.5	22.1	25.4	21.2	43
1 1/2"	50.5	34.8	38.1	33.9	43
2"	64	47.5	50.8	46.6	59
2 1/2"	77.5	60.2	63.5	59.3	59.5
3"	91	72.9	76.2	72.0	78.6
4"	119	97.4	101.6	97.4	86.5
6"	166.8	147	152.4	147.2	114.3
1"X1/2"	50.5		13.7	9.5	43
1/2"X1/2"	25		21.3	15.9	38.1
1"X1"	50.5	22.1	25.4	21.2	43

19MPX

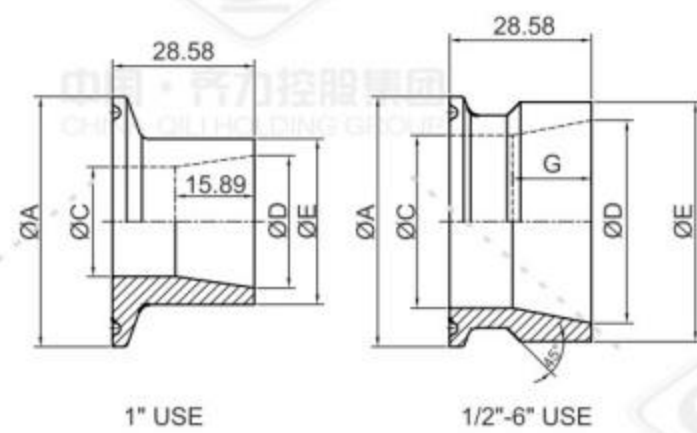
3A No. QL-021



SIZE	A	C ^{+0.12} ₋₀	D	E
1"	50.5	22.1	33.4	28.58
1.5"	50.5	34.8	48.26	28.58
2"	64	47.5	60.33	28.58
2.5"	77.5	60.2	73.03	28.58
3"	91	72.89	88.9	28.58
4"	119	97.38	114.3	28.58
6"	166.8	146.8	168.28	38.1

19MPZ

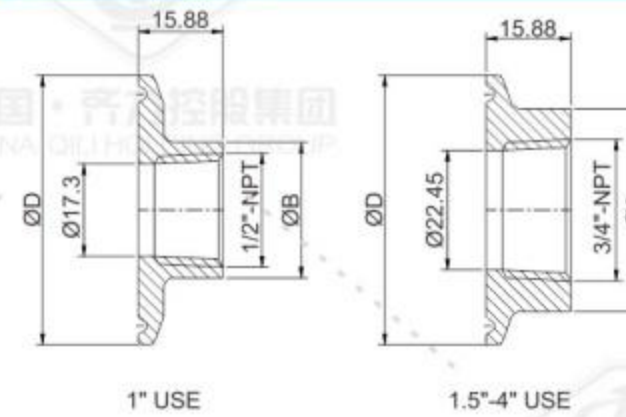
3A No.QL-022



SIZE	A ^{+0.12} ₀	C ^{+0.1} ₀	D ^{+0.1} ₀	E ^{+0.12} ₀	G ^{+0.12} ₀
1/2"	25	9.4	17.12	21.34	16
3/4"	25	15.75	22.45	26.67	16
1"	50.4	22.1	26.65	33.4	15.9
1.5"	50.4	34.8	40.9	48.26	15.9
2"	63.9	47.5	52.5	60.3	15.9
2.5"	77.4	60.2	62.7	73	15.9
3"	90.9	72.9	77.93	88.9	15.9
4"	118.9	97.4	102.26	114.3	15.9
6"	166.8	146.8	154.05	168.28	15.9

23BMP

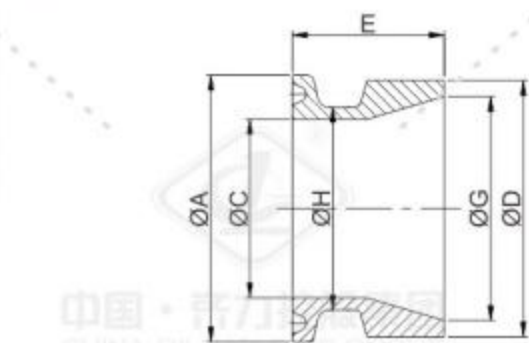
3A No.QL-026



SIZE	A ^{+0.15} ₀	D ^{+0.15} ₀
1"	25.4	50.5
1 1/2"	38.1	50.5
2"	50.8	64
2 1/2"	63.5	77.5
3"	75.2	91
4"	101.6	119

19MPV

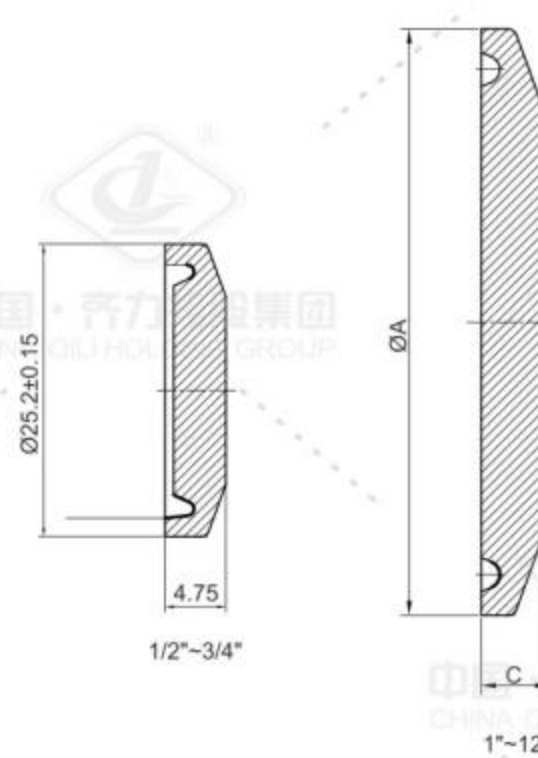
3A No.QL-023



SIZE	A	C ^{+0.12}	D	E	G	H
1"	50.5	22.1	33.4	28.58	27.86	29.50
1.5"	50.5	34.8	48.26	28.58	42.72	42.57
2"	64	47.5	60.33	28.58	54.78	55.7
2.5"	77.5	60.2	73.03	28.58	66.93	68.78
3"	91	72.89	88.9	28.58	82.8	81.89
4"	119	97.38	114.3	28.58	108.2	108.1
6"	166.8	146.8	168.28	38.1	161.47	152.4

16AMP

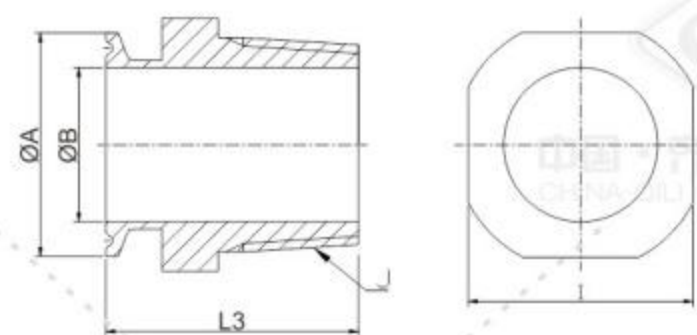
3A No.QL-027



SIZE	A ^{+0.15} _{0.05}	C ^{+0.13} _{0.1}
A37	34.0	6.4
1/2"	25.2	4.75
3/4"	25.2	4.75
1"	50.5	6.4
1 1/2"	50.5	6.4
2"	64.0	6.4
2 1/2"	77.5	6.4
3"	91.0	6.4
3 1/2"	106.0	6.4
4"	119.0	7.9
6"	166.7	11.1
8"	217.7	11.1
10"	268.5	11.1
12"	319.3	11.1

21MP

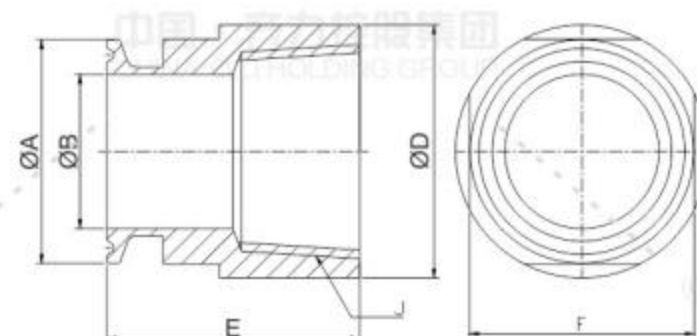
3A No.QL-024



SIZE	A ^{+0.15} ₀	B ^{+0.15} ₀	L3±0.3	J ^{+0.3} _{0.3}	I ^{+0.2} _{0.2}
1/2"	25.2	9.4	41.3	14NPT	26
3/4"	25.2	15.75	45.6	14NPT	29
1"	50.5	22.1	57.15	11-1/2NPT	44.45
1.5"	50.5	34.8	57.15	11-1/2NPT	50.80
2"	64	47.5	67	11-1/2NPT	63.50
2.5"	77.5	60.2	73.03	8NPT	76.20
3"	91	72.9	77.98	8NPT	88.90
4"	119	97.4	80.14	8NPT	114.30

22MP

3A No.QL-025



SIZE	A ^{+0.15} _{0.15}	B ^{+0.15} _{0.15}	D ^{+0.2} _{0.2}	E ^{+0.3}	F ^{+0.2} _{0.2}	J ^{+0.3} _{0.3}
1/2"x1/2"	25.2	9.4	31.75	38.1	27	14NPT
3/4"x3/4"	25.2	15.75	38.1	41.4	33.3	14NPT
1"x1"	50.5	22.1	50.8	41.30	44.45	11-1/2NPT
1.5"x1.5"	50.5	34.8	56	57.15	50.8	11-1/2NPT
2"x2"	64	47.5	69	59.51	63.50	11-1/2NPT
2.5"x2.5"	77.5	60.2	82	53.19	76.20	8NPT
3"x3"	91	72.9	94	55.55	88.90	8NPT
4"x4"	119	97.4	119.08	66.68	114.30	8NPT

16AMV

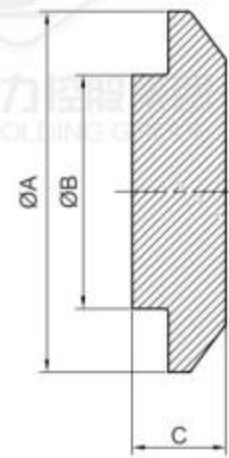
3A No.QL-028



SIZE	A ^{+0.12} ₀	C ^{+0.1} _{0.1}
1"	50.4	6.4
1 1/2"	63.9	6.4
2"	77.4	6.4
2 1/2"	90.9	6.4
3"	103.0	7.9
4"	130.0	7.9
6"	183.0	11.1
8"	233.5	11.1
10"	268.5	12.7

16AI-14I

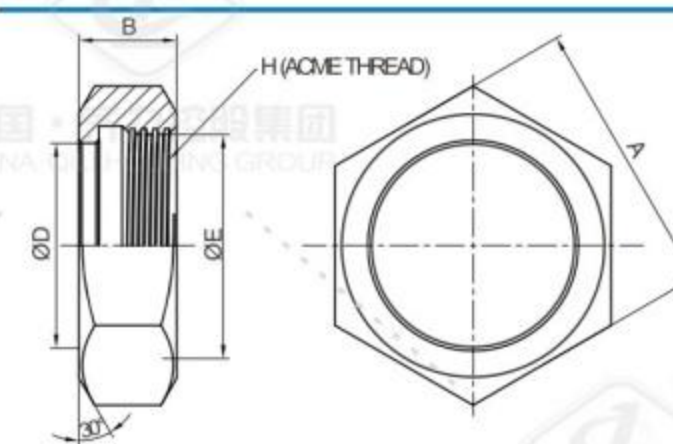
3A No.QL-029



SIZE	A ^{+0.1 -0.1}	B ^{+0.1 -0.1}	C ^{+0.2 -0.1}
1"	50.7	31.75	12.70
1.5"	50.7	44.20	12.70
2"	67.06	56.90	14.27
2.5"	84.00	69.60	19.05
3"	98.30	83.82	19.05
4"	123.70	109.14	19.05
6"	190.37	173.48	22.35
8"	241.17	224.28	22.35

13H

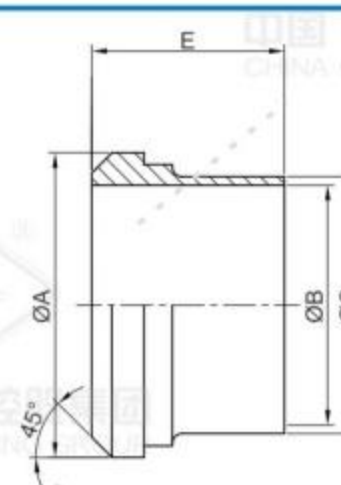
3A No.QL-032



SIZE	A	B	D	E	H
1"	46.0	23.0	30.3	34.35	8T
1.5"	61.1	24.6	43.4	47.85	8T
2"	76.2	27.0	56.5	61.4	8T
2.5"	91.3	30.2	69.6	74.9	8T
3"	106.4	32.55	82.7	88.8	8T
4"	137.7	38.1	108.9	115.4	6T

14A

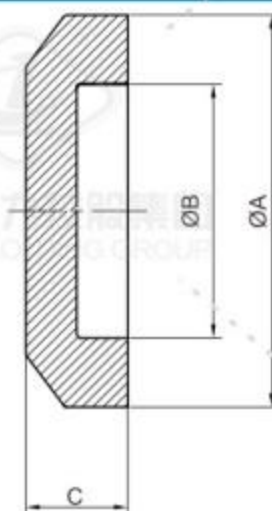
3A No.QL-033



SIZE	A ^{+0.13 -0.13}	B ^{+0.12 -0.12}	C ^{+0.13 -0.13}	E ^{+0.13 -0.13}
1"	33.3	22.1	25.4	34.9
1.5"	46.8	34.8	38.1	38.1
2"	60.3	47.5	50.8	38.1
2.5"	73.8	60.2	63.5	44.5
3"	87.3	72.9	76.2	44.5
4"	114.3	97.4	101.6	44.5

16AI-15I

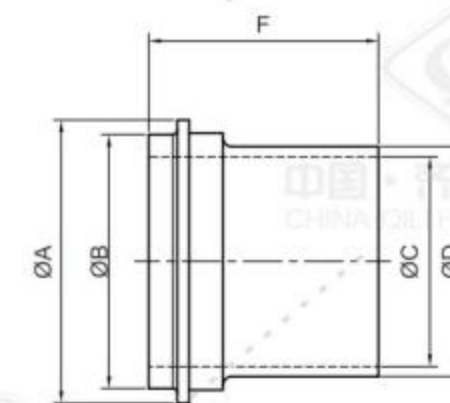
3A No.QL-030



SIZE	A ^{+0.1 -0.1}	B ^{+0.1 -0.1}	C ^{+0.2 -0.1}
1"	50.7	32.13	12.7
1.5"	50.7	44.58	12.7
2"	67.06	57.28	17.46
2.5"	84.00	69.98	19.05
3"	98.30	84.20	19.05
4"	123.70	109.60	19.05
6"	190.70	175.74	22.35
8"	241.17	226.54	22.35

14AJP

3A No.QL-034



SIZE	A ^{+0.12 -0.12}	B ^{+0.12 -0.12}	C ^{+0.1 -0.1}	D ^{+0.1 -0.1}	F ^{+0.25 -0.25}
1"	33.4	28.6	22.1	25.4	34.9
1.5"	46.9	42.1	34.8	38.1	38.1
2"	60.5	55.5	47.5	50.8	38.1
2.5"	74	67.5	60.2	63.5	44.5
3"	87.5	80.9	72.9	76.2	44.5
4"	114.5	106.3	97.38	101.6	44.5

16AQ-14Q

3A No.QL-031



SIZE	A ^{+0.12 -0.12}	D ^{+0.25 -0.25}
1"	50.4	7.9
1.5"	50.4	7.9
2"	67.1	11.1
2.5"	84.0	12.7
3"	98.3	12.7
4"	123.7	15.88

14PRFJP

3A No.QL-035



SIZE	A ^{+0.12 -0.12}	B ^{+0.12 -0.12}	C ^{+0.1 -0.1}	D ^{+0.1 -0.1}	F ^{+0.25 -0.25}
1"	33.4	28.6	22.1	25.4	18.3
1.5"	46.9	42.1	34.8	38.1	18.3
2"	60.5	55.5	47.5	50.8	19.1
2.5"	74	67.5	60.2	63.5	22.1
3"	87.5	80.9	72.9	76.2	23
4"	114.5	106.3	97.38	101.6	26.2

14TRF

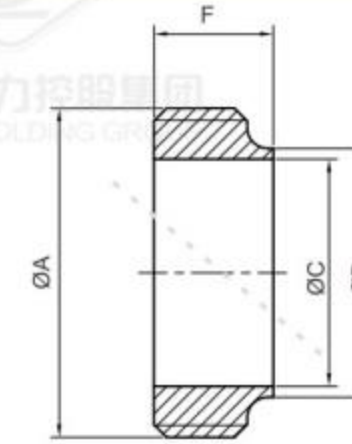
3A No.QL-036



SIZE	A	B	C	D	E
1"	33.3	22.1	25.7	29.5	18.3
1.5"	46.8	34.8	38.4	42.6	18.3
2"	60.3	47.5	51.1	55.7	19.1
2.5"	73.8	60.2	63.8	68.8	22.3
3"	87.3	72.9	76.5	81.9	23.1
4"	114.3	97.4	101.9	108.1	26.2

15TRFJP

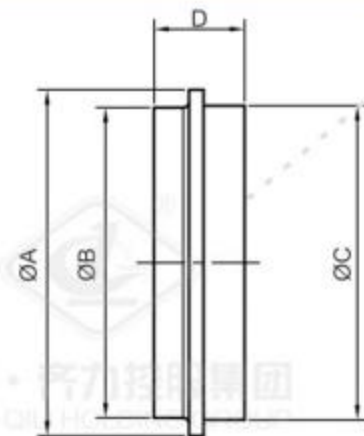
3A No.QL-040



SIZE	ACME	A ^{+0.12} ₀	C ^{+0.1} ₀	D ^{+0.1} ₀	F ^{+0.25} ₀
1"	8-ACME	36.9	22.1	25.4	18.3
1.5"	8-ACME	50.39	34.8	38.1	18.3
2"	8-ACME	63.9	47.5	50.8	19.1
2.5"	8-ACME	77.4	60.2	63.5	22.1
3"	8-ACME	90.9	72.9	76.2	23
4"	6-ACME	118.9	97.4	101.6	26.2

16AJP

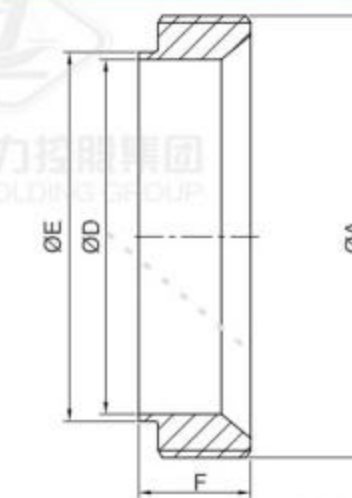
3A No.QL-037



SIZE	A ^{+0.12} ₀	B ^{+0.12} ₀	C ^{+0.1} ₀	D ^{+0.08} ₀
1"	33.4	28.6	29.5	11.9
1.5"	46.9	42.1	42.6	12.3
2"	60.5	55.5	55.7	13.5
2.5"	74	67.5	68.8	13.9
3"	87.5	80.9	81.9	15.5
4"	114.5	106.3	108.1	17.4

15TRF

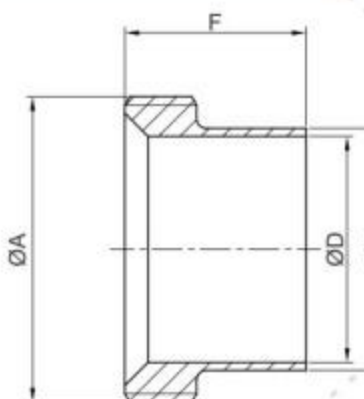
3A No.QL-041



SIZE	A	D	E	F
1"	37.13	22.1	25.7	18.3
1.5"	50.65	34.8	38.4	18.3
2"	64.16	47.5	51.1	19.1
2.5"	77.67	60.2	63.8	22.2
3"	91.19	72.9	76.5	23.1
4"	119.25	97.4	101.9	26.2

15A

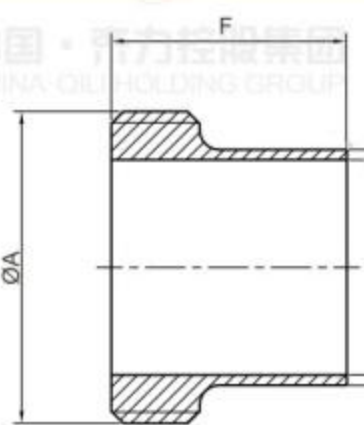
3A No.QL-038



SIZE	A ^{+0.3} _{0.5}	D ^{+0.13} _{0.13}	E ^{+0.13} _{0.13}	F ^{+0.13} _{0.13}
1"	37.13 ACME 8TPI	22.1	25.4	34.9
1.5"	50.65 ACME 8TPI	34.8	38.1	38.1
2"	64.16 ACME 8TPI	47.5	50.8	38.1
2.5"	77.67 ACME 8TPI	60.2	63.5	44.5
3"	91.19 ACME 8TPI	72.9	76.2	44.5
4"	119.25 ACME 6TPI	97.4	101.6	44.5

16A

3A No.QL-042



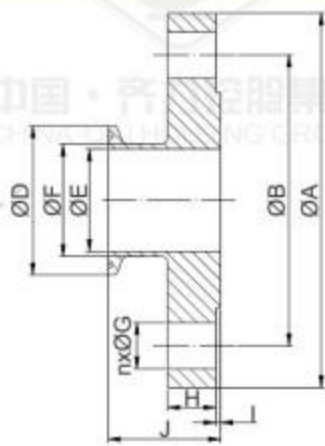
SIZE	ACME	A ^{+0.12} ₀	C ^{+0.1} ₀	D ^{+0.1} ₀	F ^{+0.25} ₀
1"	8-ACME	36.9	22.1	25.4	34.9
1.5"	8-ACME	50.39	34.8	38.1	38.1
2"	8-ACME	63.9	47.5	50.8	38.1
2.5"	8-ACME	77.4	60.2	63.5	44.5
3"	8-ACME	90.9	72.9	76.2	44.5
4"	6-ACME	118.9	97.4	101.6	44.5



SIZE	A ^{+0.13}	B ^{+0.13}	E ^{+0.13}
1"	29.5	33.3	11.9
1.5"	42.6	46.8	14.3
2"	55.7	60.3	15.9
2.5"	68.8	73.8	16.7
3"	81.9	87.3	18.3
4"	108.1	114.3	20.6

51-14MP

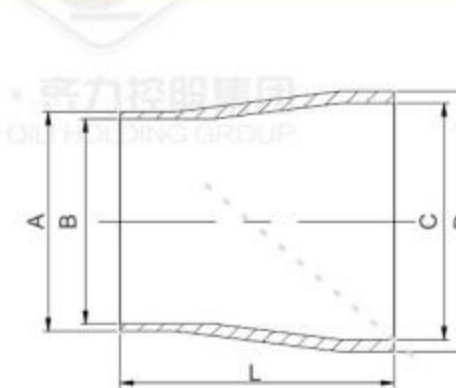
3A No.QL-043



SIZE	A	B	D ^{+0.12} ₋₀	E ⁺⁰ _{-0.12}	F	G	H	I	J	n
1"	108.0	79.40	50.39	22.10	29.50	15.88	15.95	1.6	38.1	4
1.5"	127.0	98.40	50.39	34.80	42.60	15.88	15.95	1.6	38.1	4
2"	152.4	120.70	63.90	47.50	55.70	19.05	17.48	1.6	38.1	4
2.5"	177.8	139.70	77.39	60.20	68.78	19.05	22.35	1.6	49.2	4
3"	190.5	152.40	90.9	72.9	81.90	19.05	23.88	1.6	52.45	4
4"	228.6	190.5	118.92	97.38	108.1	19.05	22.3	1.6	63.5	8
6"	279.4	241.3	166.88	146.25	157.30	22.22	23.4	1.6	54	8

19WX

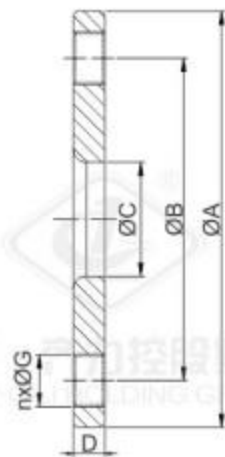
3A No.QL-047



SIZE	A	B	C	D	L
0.75"	19.05	15.75	22.45	26.67	50.8
1"	25.4	22.1	27.86	33.4	50.8
1.5"	38.1	34.8	42.72	48.26	63.5
2"	50.8	47.5	54.79	60.33	63.5
2.5"	63.5	60.2	69.7	73	63.5
3"	76.2	72.9	82.8	88.9	63.5
4"	101.6	97.5	108.2	114.3	88.9

38SL

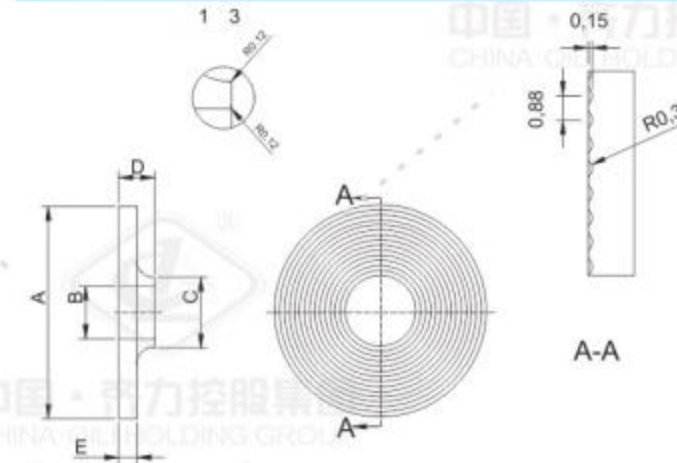
3A No.QL-044



SIZE	A ±1.5	B	C ±0.38	D ^{+0.8} _{-0.0}	G	n
1/2"	88.9	60.33	14.3	9.5	15.88	4
3/4"	98.43	69.85	20.65	9.5	15.88	4
1"	108.0	79.4	27.0	9.5	15.88	4
1.5"	127.0	98.4	39.7	9.5	15.88	4
2"	152.4	120.70	52.4	11.13	19.05	4
2.5"	177.8	139.7	65.1	11.13	19.05	4
3"	190.5	152.4	77.8	12.7	19.05	4
4"	228.6	190.5	103.2	12.7	19.05	8
6"	279.4	241.3	154.0	14.3	22.2	8
8"	342.9	298.45	204.8	14.3	22.2	8

14VB

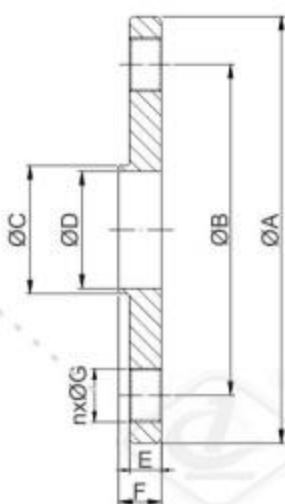
3A No.QL-048



SIZE	A	B	C	D	E
1/2"	38.10	9.40	12.70	6.48	3.30
3/4"	38.10	15.75	19.05	6.48	3.30
1"	50.80	22.10	25.40	6.48	3.30
1 1/2"	73.03	34.80	38.10	6.48	3.30
2"	92.08	47.50	50.80	6.48	3.30
2 1/2"	104.78	60.20	63.50	6.48	3.30
3"	127.00	72.90	76.20	7.39	4.22
4"	157.15	97.38	101.60	7.39	4.22
5"	190.50	121.46	127.00	8.76	5.54
6"	215.90	146.86	152.40	8.76	5.54
8"	269.88	197.66	203.20	8.76	5.54
10"	323.85	248.46	254.00	25.40	6.81
12"	381.00	299.26	304.80	25.40	6.81

38W

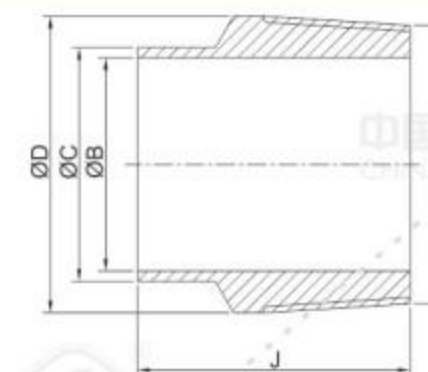
3A No.QL-045



SIZE	A ±1.5	B	C ^{+0.12} ₋₀	D ⁺⁰ _{-0.12}	E ^{+0.8} _{-0.0}	F	G	n
1"	108.0	79.4	25.4	22.1	9.5	12.7	15.88	4
1.5"	127.0	98.4	38.1	34.8	9.5	12.7	15.88	4
2"	152.4	120.70	50.8	47.5	12.7	15.88	19.05	4
2.5"	177.8	139.7	63.5	60.2	12.7	15.88	19.05	4
3"	190.5	152.4	76.2	72.9	12.7	15.88	19.05	4
4"	228.6	190.5	101.6	97.4	12.7	15.88	19.05	8
6"	279.4	241.3	152.4	146.8	12.7	15.88	22.2	8
8"	342.9	298.45	203.2	197.6	15.88	19.05	22.2	8

19WB

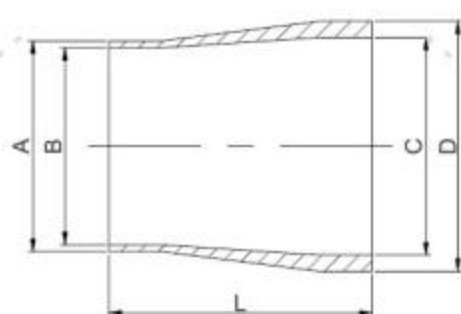
3A No.QL-049



SIZE	A	B ⁺⁰ _{-0.13}	C ^{+0.13} ₋₀	D	J ^{+0.13} ₋₀
1"	1"-11 1/2	22.10	25.40	33.53	44.45
1.5"	1 1/2"-11 1/2	34.80	38.10	48.39	44.45
2"	2"-11 1/2	47.50	50.80	60.45	46.04
2.5"	2 1/2"-8	60.20	63.50	73.15	58.74
3"	3"-8	72.90	76.20	88.90	63.50
4"	4"-8	97.40	101.60	114.30	65.09

19WXL

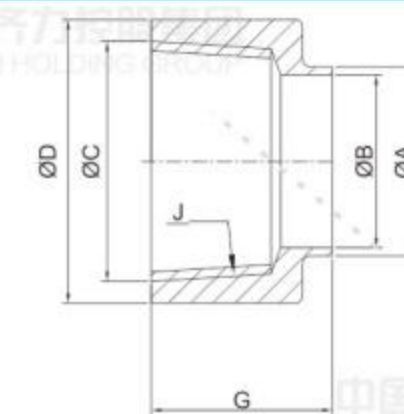
3A No.QL-046



SIZE	A	B	C	D	L
1"	25.4	22.1	26.65	33.4	50.8
1.5"	38.1	34.8	40.9	48.3	50.8
2"	50.8	47.5	52.5	60.3	63.5
3"	76.2	72.9	77.9	88.9	76.2
4"	101.6	97.4	102.3	114.3	76.2

22WB

3A No.QL-050



SIZE	A	B	C	D	G	J
1"	25.4	22.10	33.53	50.40	31.5	11-1/2NPT
1.5"	38.1	34.80	48.39	57.15	36.5	11-1/2NPT
2"	50.8	47.50	60.45	69.85	36.5	11-1/2NPT
2.5"	63.5	60.20	73.15	82.55	46.0	8NPT
3"	76.2	72.90	88.90	98.43	46.0	8NPT
4"	101.6	97.38	114.30	119.08	50.8	8NPT



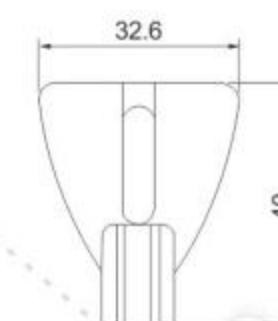
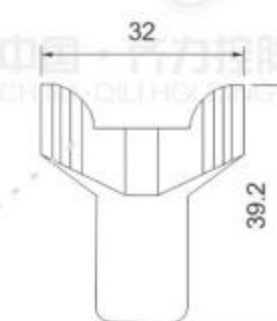
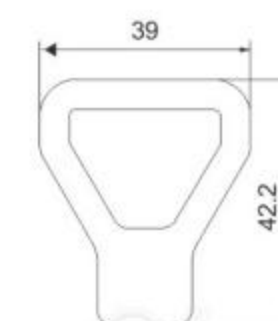
卫生级卡箍及管支架系列

Sanitary clamps and pipe holders series

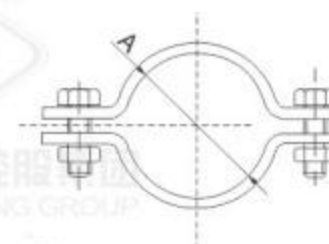
卫生级卡箍及管支架系列
Sanitary clamps and pipe holders series



卡箍螺母 Clamp nut



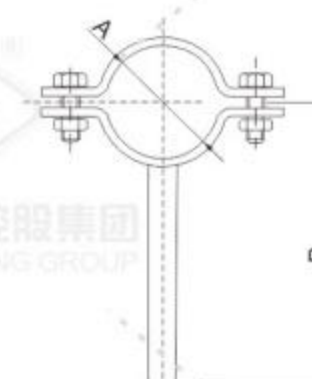
管支架 Pipe holder



3A No.QL-001

SIZE	A
DN10	12
DN15	18
DN20	22
DN25	28
DN32	34
DN40	40
DN50	52
DN65	70
DN80	85
DN100	104
DN125	129
DN150	154
DN200	204

长枝干管夹 Long branch pipe holder

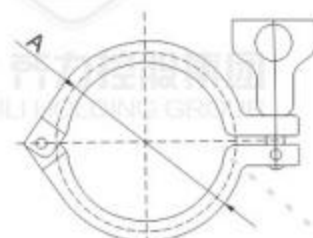


3A No.QL-002

SIZE	A	B
DN10	12	64
DN15	18	67
DN20	22	69
DN25	28	72
DN32	34	75
DN40	40	78
DN50	52	84
DN65	70	93
DN80	85	100.5
DN100	104	110
DN125	129	140
DN150	154	180
DN200	204	241

MHH 重型卡箍 MHH heavy duty clamp

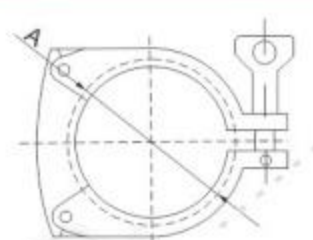
DIN/3A/ISO No.QL-003



SIZE	A
0.5"	28.6
0.75"	28.6
1"	53.9
1.5"	53.9
2"	67.4
2.5"	80.9
3"	94.4
4"	122.4
6"	170.4
8"	221.2
10"	272

MHH3 三片式卡箍 MHH3 three-piece clamp

DIN/3A/ISO No.QL-004



SIZE	A
1"	53.9
1.5"	53.9
2"	67.4
2.5"	80.9
3"	94.4
4"	122.4

MHP 高压式卡箍 MHP high pressure clamp

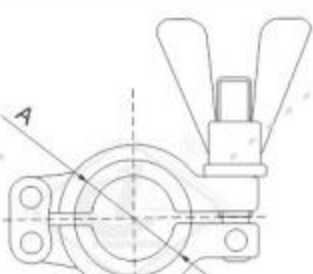
DIN/3A/ISO No.QL-005



SIZE	A
0.5"	28.6
0.75"	28.6
1"	52
1.5"	52
2"	65.5
2.5"	79
3"	92.5
4"	120
6"	170.4

TC 卡箍 TC clamp

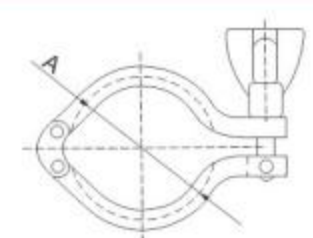
DIN/3A/ISO No.QL-006



SIZE	A
0.5"	28
0.75"	28
1"	53.9
1.5"	53.9
2"	67.4
2.5"	80.9
3"	94.4
4"	122

TC 卡箍 TC clamp

DIN/3A/ISO No.QL-007



SIZE	A
1"	53.9
1.5"	53.9
2"	67.4
2.5"	80.9
3"	94.4
4"	122.4

密封圈 clamp gasket

DIN/3A/ISO No.QL-008



3A	SIZE DINT	ISO1127	B	B1
1/2"-3/4"				
1.5"	DN10-20	10.2-21.3	36.2	21.8
2"	DN25-40	26.9-42.4	52.7	34
2.5"	DN50	48.3	66.2	50.5
3"		60.3	79.7	64
4"	DN65	76.1	93.2	77.5
	DN80	88.9	108.2	91
	DN100		121.2	106
4.5"		114.3	132.3	119
6"	DN125	139.7	157.2	130
			169	155
	DN150	168.3	185.2	166.8
8"			219.9	183
10"	DN200		235.7	217.7
12"	DN250		270.7	233.5
	DN300	219.1	321.5	268.5
				319.3

密封圈物理特性表 physical property table of gaskets

Physical Property	NBR 丁腈橡胶	EPDM 三元乙丙	silicon 硅橡胶	viton 氟橡胶	PTFE 聚四氟乙烯
延伸性 Extensibility	良好 Good	良好 Good	极好 Excellent	良好 Good	极好 Excellent
电气特性 Electrical characteristics	不足 Deficiency	良好 Good	良好 Good	良好 Good	良好 Good
耐臭氧 Ozone Resistance	不足 Deficiency	良好 Good	良好 Good	良好 Good	良好 Good
耐热 Heat resistance	良好 Good	良好 Good	良好 Good	良好 Good	良好 Good
耐寒 Cold tolerance	良好 Good	良好 Good	良好 Good	良好 Good	尚可 acceptable
耐蒸汽 Steam Resistance	不足 Deficiency	良好 Good	良好 Good	良好 Good	良好 Good
剪切强度 Shear strength	良好 Good	良好 Good	良好 Good	尚可 acceptable	良好 Good
耐磨性 Abrasion resistance	良好 Good	良好 Good	良好 Good	良好 Good	良好 Good
耐酸性 Acid resistance	良好 Good	良好 Good	良好 Good	良好 Good	良好 Good
抗石油溶剂制品 White spirit resistance	良好 Good	良好 Good	良好 Good	良好 Good	良好 Good
耐明火 Open flame resistance	不足 Deficiency	不足 Deficiency	不足 Deficiency	良好 Good	良好 Good
耐植物油 Vegetable oil tolerance	良好 Good	良好 Good	良好 Good	良好 Good	良好 Good
抗氧化 Antioxidation	良好 Good	良好 Good	良好 Good	良好 Good	良好 Good
阀压试验 Valve pressure test	良好 Good	良好 Good	良好 Good	良好 Good	良好 Good
蒸汽消毒 Steam sterilization	良好 Good	良好 Good	良好 Good	良好 Good	良好 Good

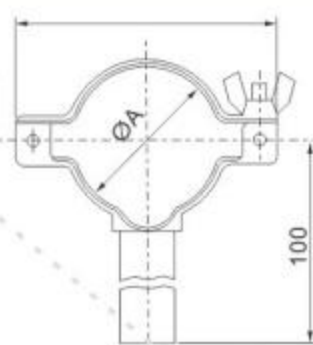
卡箍的工作压力及工作温度符合下列要求

The working pressure and temperature of the clamp meet the following requirements

SIZE	13MHHH(单销)	13MHMM(双销)	13MHHS(三片式)	13MHP(高压式)
3A	21°C	121°C	21°C	121°C
1/2"-3/4"	1200	1000		
1"-1 1/2"	500	250	500	250
1"	450	250	450	250
2 1/1"	400	200	400	200
3"	350	150	350	150
	300	150	300	150
4"	200	125	200	125
	114.3	125	125	125
5"	200	125	200	125
6"	150	75	150	75
	168.3	100	150	75
8"	100	50	100	75
10"	100	50		50
12"	80	40		

管支架 Pipe holder

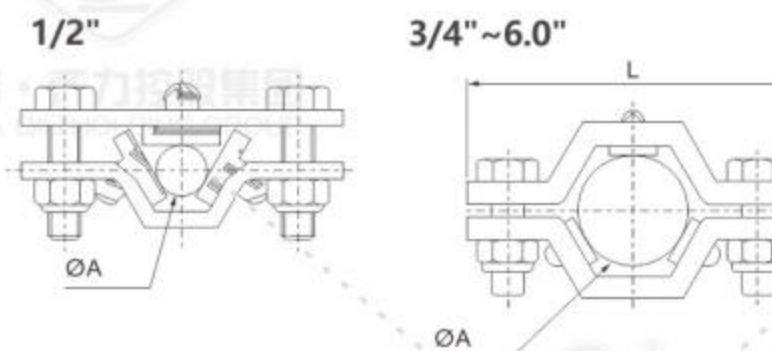
TH-1 No.QL-009



SIZE	ΦA	L
1"	25.4	66
1.5"	38.1	76
2"	50.8	90
2.5"	63.5	105
3"	76.2	120
4"	101.6/104	146

管支架 Pipe holder

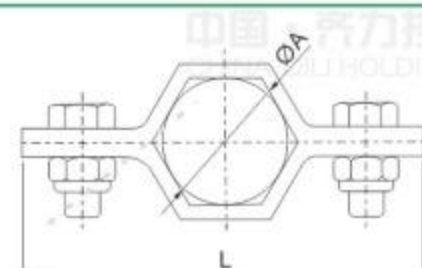
TH-4 TypeA No.QL-012



SIZE	ΦA	L
1/2"	12.7	79
3/4"	19.05	79
1"	25.4	79
1.5"	38.1	95
2"	50.8	117.9
2.5"	63.5	120
3"	76.2	135.1
4"	101.6/104	168.4
6"	152.4	225

管支架 Pipe holder

TH-2 No.QL-010



SIZE	ΦA	ΦL	SMS	ΦA	L
ISO-21.3	21.3	68	DN25	25	74
ISO-26.9	26.9	74	DN38	38	87
ISO-33.7	33.7	82	DN50	51	105
ISO-42.4	42.4	93	DN63	63.5	117
ISO-48.3	48.3	101	DN76	76.1	133
ISO-60.3	60.3	114	DN104	104	165
ISO-88.9	88.9	149			
ISO-114.3	144.3	177			

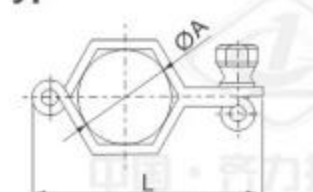


Rubber Grommets

管支架 Pipe holder

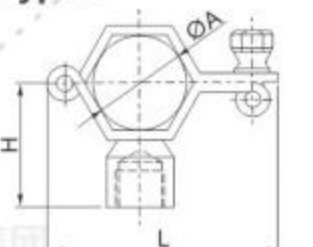
TH-3 No.QL-011

Type A

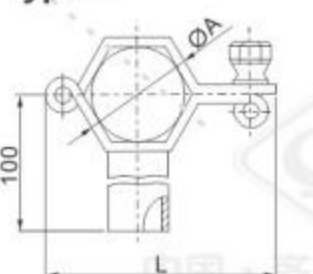


DIN	ΦA	H	L	SMS	ΦA	L
DN25	28	46.5	64	DN25	25	61
DN32	34	49.5	64	-	-	-
DN40	40	52.5	78	DN38	38	76
DN50	52	58.5	90	DN50	51	90
DN65	70	67.5	111	DN63	63.5	106
DN80	85	75	129	DN76	76.1	120
DN100	101.6	83	150	DN100	104	154

Type B

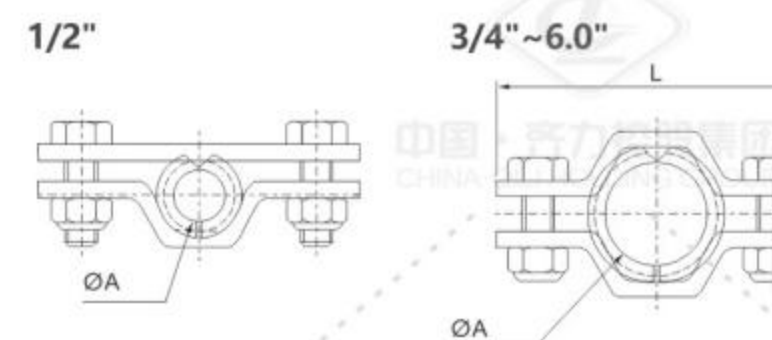


Type C



管支架 Pipe holder

TH-5 TypeA No.QL-013



SIZE	ΦA	L
1/2"	12.7	79
3/4"	19.05	79
1"	25.4	79
1.5"	38.1	95
2"	50.8	117.9
2.5"	63.5	120
3"	76.2	135.1
4"	101.6/104	168.4
6"	152.4	225



PP Sleeve